

Differential Pressure Transmitter



measuring

monitoring

analysing

PAD



- Span: 0.75...15 mbar up to 4.137...413.7 bar
- Static pressure: max. 310 bar
- t_{max}: +120 °C
- Process connection: ¼" NPT, ½" NPT, various diaphragm seals on request
- Material: stainless steel, Hastelloy-C®, tantalum, Monel
- Various output: 4...20 mA, frequency output
- Sensor input: differential-, gauge-, absolute pressure
- Digital communication with HART® protocol
- ATEX-approval



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Description

The Kobold Differential Pressure Transmitter model PAD is a micro processor-based high performance transmitter, which has flexible pressure calibration and output, automatic compensation of ambient temperature and process variable, configuration of various parameters, communication with HART® protocol. The application is very various, as measuring pressure, flow and level by application method. All data of sensor is to be input, modified and stored in EEPROM.

As an option the Kobold Pressure Transmitter is also available as a flow meter. This flowmeter model PAD-F has added the totalizing function in the PAD transmitter. So it is available to check the flow rate and totalizing flow. It measures the flow rate by using differential pressure without compensation of temperature and static pressure. The shape of the PAD-F is the same as the standard device and it is only the terminal block which is different since there are two more terminals for the read-out of the pulse output.

Features

Superior performance

- High reference accuracy:
 ±0.075 % of calibrated span
 (optional: ±0.04 % of calibrated span)
- Long-term stability (0.125 % URL for 3 years)
- High rangeability (100:1) for range 4-0

Flexibility

- Data configuration with HART® configurator
- Zero point adjustment

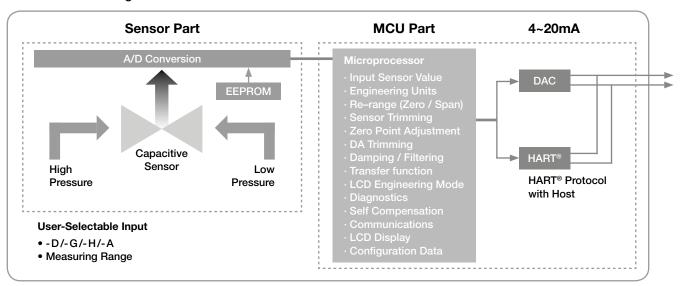
Reliability

- Continuous self-diagnostic function
- Automatic ambient temperature compensation
- EEPROM write protection
- Fail-mode process function
- CE EMC conformity standards (EN 50081-2, EN 50082-2)

Transmitter Description Electronics module

The Electronics module consists of a circuit board sealed in an enclosure. There are a MCU module. an analog module, a LCD module and a terminal module in a transmitter. The MCU module acquires the digital value from the analog module and applies correction coefficients selected from EEPROM. The output section of the MCU module converts the digital signal to a 4...20 mA output. The MCU module communicates with the HART®-based configurator or control systems such as DCS. The Power section of MCU module has a DC-to-DC power conversion circuit and an input/output isolation circuit. The LCD module plugs into the MCU module and displays the digital output in a user-configured unit.

Functional Block Diagram





Sensor Inputs

The models PAD - D, - G, and - H are available in a differential pressure sensor of a capacitance type. The capacitance pressure sensor measures differential and gauge pressure and is commonly used in flow and level applications. Both sides in the capacitance sensor transmit process pressure from the process isolators to the sensor. The model PAD-A is also available in an absolute pressure sensor of a piezoresistive type and measures absolute pressure. The sensor module converts the capacitance or the resistance to the digital value. The MCU module calculates the process pressure based on the digital value.

The sensor modules include the following features

- 0.075 % accuracy
- The software of the transmitter compensates thermal effects, improving performance.
- Precise Input Compensation during operation is achieved with temperature and pressure correction coefficients that are characterized over the range of the transmitter and stored in the sensor module EEPROM memory.
- EEPROM stores sensor information and correction coeficients separately from MCU module, allowing an easy repair, reconfiguration and replacement.

Basic Setups

Following settings can be easily configured from any host that support the HART® protocol:

- Operational parameters
- 4-20 mA points (zero/span)
- · Engineering units
- Damping time: 0.25...60 sec
- Tag: 8 alphanumeric characters
- Descriptor: 16 characters • Message: 32 characters • Date: day/month/year

Calibration and Trimming

- Lower/Upper range (zero/span)
- · Sensor zero trimming
- · Zero point adjustment
- DAC output trimming
- Transfer function
- Self-compensation

Self-diagnosis and others

- CPU & Analog Module Fault Detection
- Communication Error
- Fail-mode handling
- LCD indication
- Temperature measurement of sensor module



Multi Planar Process Connection

Conventionally, in the case where the pressure transmitter should be vertically installed irrespective of the orientation of the process connection lines, modified flanges (as shown above) are required in addition to the basic flanges. Multiplanar pressure transmitter have been made in an effort to solve the problems occurring in the related art, and an object of this multi planar is to provide a pressure transmitter, capable of being vertically installed without separate adaptor or various types of brackets regardless of the position of the process connection lines.

Process Connection via Diaphragm Seals

For the connection of the differential pressure transmitter model PAD to all different process connections, diverse diaphragm seal versions are necessary. They can be connected to the differential pressure transmitter by direct mounting or via a capillary tube. Depending on the application different combinations of diaphragm seals, capillary tubes and fill fluids are possible. To clarify those possibilities, the special connections via diaphragm seals are always to be requested separately to the differential pressure transmitter.



Technical Details

Measuring principle: Capacitance sensor (PAD-D, -F, -G, -H)

Piezo-resistive (PAD-A)

Measuring span: 0.75...15 mbar up to 4.137...413.70

bar (depending on instrument version) Zero and span values can be set anywhere within the range limits Span must be greater than or equal

to the minimum span

Accuracy: • for range 2

 $\pm 0.25\%$ of span for $0.1 \text{ URL} \le \text{span} \le \text{URL}$

 \pm [0.24 + (0.008 x (URL/span)) % of span for 0.05 URL \leq span \leq 0.1 URL

• for range 3 ±0.075% of span for 0.1 URL ≤ span ≤ URL

 $\pm [0.25 + (0.005 \times (URL/span))] \%$ of span for 0.02 URL \le span \le 0.1 URL

• for range 4 to 0 ±0.075% of span for 0.1 URL ≤ span ≤ URL

 \pm [0.025+(0.005x(URL/span))] % of span for 0.01 URL \leq span \leq 0.1 URL

Stability: $\pm 0.125\%$ URL for 36 month

Static pressure effect: ±0.1% URL per 70 bar (zero error)

±0.2% of reading per 70 bar (span

error)

Turndown ratio: ranges $4 \sim 0 = 100:1$

range 3 = 50:1 range 2 = 20:1

Process temperature: -40°C...+120°C

(Approval codes may effect limits. Max. ambiant temperature at

LCD = +80 C.

Ambient temperature: -30 °C...+80 °C

Ambient temperature

effect: $\pm (0.019\% URL + 0.125\% span) / 28$ °C

Storage temperature: -40 °C ... +85 °C (without condensing)

Humidity limit: 5 % ... 100 % rH

Power supply effect: $\pm 0.005\%$ of span per Volt

Mounting position

effect: zero shift up to 350 Pa

no span effect

Pressure limits (with silicone oil)

(valid for stand-alone intruments only without assembled dia-

phragm seals)

Model D and G

0...137.9 bar (for range 2...8)

Model G

0...400 bar (for range 9)

0...400 bar (for range 9) 0...750 bar (for range 0)

Model H 0...310 bar (for range 4...7)
Model A 0...5 bar (for range 4)

0...30 bar (for range 5) 0...52 bar (for range 6)

Burst pressure

Model D, G and H 689 bar

800 bar (for model G, range 0)

Model A 10 bar (for range 4)

40 bar (for range 5) 70 bar (for range 6)

Wetted materials

Isolating diaphragms: 1.4404 (316L st. st), Monel, Tantalum,

Hastelloy-C®

Drain/Vent valves: 1.4401 (316 st.st)
Flanges and adapters: 1.4401 (316 st.st)
O-ring: FPM, PTFE as an option

Non-wetted materials

Fill fluid: silicone oil or inert fill Bolts: stainless steel

Electronics housing: aluminum, or 316L st.st. (option)

flameproof (Ex d) and waterproof (IP67)

Cover O-ring: NBR

Paint: epoxy-polyester or polyurethane Mounting bracket: for 2-inch pipe, 1.4301 (304 sst),

with 1.4301(304 sst) U-bolt

Nameplate: 1.4301 (304 sst)

Process connections: 1/4" NPT with 54.0 mm centre

distance for standard flanges
1/2" NPT with process adapter (option)

Mounting position: upright (process connection more

flexible by using multi-planar flange)

Display: 5 Digit LCD

Power supply: $12...45 V_{DC}$ -operation

 $17.5 \dots 45 \ V_{DC}$ -HART® communication

Maximum load: 250Ω at $17.5 V_{DC}$

550 Ω at 24 V_{DC}

max. loop resistance = $\frac{(U - 12 V_{DC})}{0.022 A}$

Loop load: $0...1500 \Omega$ - operation

250...550 Ω - HART® communication

Failure mode: fail high: current ≥ 21.1 mA

fail low: current ≤ 3.78 mA

Electrical

connection: ½" NPT conduit with M4 screw

terminals (G½ option)

Output: • two wire 4...20 mA, userconfigurable

for linear or square root output, digital process value superimposed on 4...20 mA signal, available to any host that conforms to the HART® protocol

• frequency output for flowmeter model PAD-F with pulse width of 10, 50 or 100 ms (selectable, negative

going pulse)

output type: open collector, 30 V, 500 mAapprovals..., max. pulse rate: 49 pulses/sec max.

Response time: 120...200 ms (within 10-90% of full scale)

Turn-On time: 3 seconds

Protection: IP 67 for Standard (code S)

Weight: 3.9 kg (excluding options) standard

0...750 bar (for range 0)

5.35 kg (st. st. housing - excl. options)
 Il 2G Ex d IIC T6...T5 (option)

😥 II 1G or 2G Ex ia IIC T5 or T4 Ga or

Gb (option)

ATEX approval:



Order Details (Example: PAD-D EE 2 S 2 N S0 0)

Model	Version	Material Body/vent plug/ diaphragm	Calibrated span (Measuring range limits for PAD-D, -F, -G and -H in separate table)
PAD-	 D = differential pressure transmitter (static pressure 138 bar) F¹¹ = differential pressure transmitter with pulse output and totalizer especially for flow measurement H = differential pressure transmitter for high line pressure (static pressure 310 bar) G = gauge pressure transmitter A = absolute pressure transmitter 	EE = 316 st. steel/316 st. steel/316L st. steel EH = 316 st. steel/316 st. steel/Hastelloy-C® EM = 316 st. steel/316 st. steel/Monel ET = 316 st. steel/316 st. steel/tantalum	Calibrated span for PAD-D, -F, -G, -H 2 ³⁾ = 0.75 15 mbar 3 = 1.5 75 mbar 4 = 3.73 373 mbar 5 = 18.65 mbar 1.865 bar 6 = 69 mbar 6.9 bar 7 = 206.8 mbar 20.68 bar 8 ³⁾ = 689.5 mbar 68.95 bar 9 ^{3) 4)} = 2.068 206.80 bar 0 ³⁾⁴⁾ = 4.137 413.70 bar Calibrated span for PAD-A 4 = 25 mbar 2.5 bar 5 = 150 mbar 15 bar 6 = 250 mbar 25 bar

Order Details (continued):

Filling liquid	Process connection	Electrical connection	Approvals for hazardous applications	Options
S = silicone	2 = 14" NPT female (standard) X ²⁾ = special	N = ½" NPT epoxy- polyester painted aluminium G = G½ epoxy- polyester painted aluminium X²) = special	S0 = standard (waterproof IP67) F0 = ATEX, flameproof, Ex d E0 = ATEX, instrinsically safe, Ex i	 0 = without C = engineering unit (must be chosen when using the differential transmitter as a flowmeter) D = teflon o-ring (wetted part) E = oil free finish F = side vent / drain bottom G = side vent / drain top H = multi-planar process connection M = housing in stainless steel N⁵⁾ = mounting of PAD onto diaphragm seal Y²⁾ = special calibration range

¹⁾ Specify flow rate engineering unit, Δ p and flow rate at URV (Upper Range Value), Δ p and flow rate (generally '0') at LRV (Lower Range Value) pulse scale (choose only one value from 0.001, 0.01, 0.1, 1, 10, 100, 1000, 10000 m³/pulse) and pulse width (choose only one value from 10 ms, 50 ms, 100 ms), while ordering so that max. duty cycle is 49 pulses/sec

²⁾ Code X not available for ATEX. Order code X and Y must be specified in writing

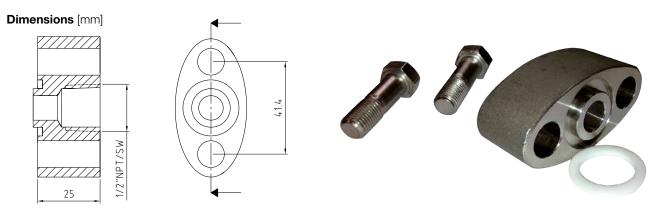
³⁾ Not for PAD-H

⁴⁾ Not for PAD-D and PAD-F

⁵⁾ Diaphragm seal model and application data to be speicified in clear text. Application Index on the last two pages of this data sheet to be filled out. For summary of diaphragm seal models and possible ranges, see following page 11 onwards. For dimensional details see DRM data sheet.



Order Details Oval flange adapter



Technical Details

Material: 1.4401 (316 Stainless steel)

Seal: PTFE

Bolts: 2 x mounting screws UNF7/16-20 Process connection: ½" NPT female

Order code: ZUB-PAD-OVF

Order Details Mounting brackets

Description	Order code
Angle type bracket for PAD/PAS vertical pipe mounting for PAS vertical pipe mounting for PAD incl. U-Clamp for 2" pipe mounting bracket and 2 x mounting nuts/ washers incl. 4 x mounting screws for PAS incl. 4 x mounting screws for PAD	ZUB-PAD/PAS-K
Flat type bracket for PAD/PAS horizontal pipe mounting for PAS vertical pipe mounting for PAD incl. U-Clamp for 2" pipe mounting bracket and mounting nuts/ washers incl. 4 x mounting bolts and washers for PAS incl. 4 x mounting bolts for PAD	ZUB-PAD/PAS-L

Order Details Manifold valves

Description	Order code
3-way manifold valve, remote mount, machined	ZUB-PAD-3WMR
5-way manifold valve, remote mount, machined	ZUB-PAD-5WMR
2-way manifold valve, direct mount, machined	ZUB-PAD-2WMD
2-way compact manifold valve, direct mount, machined	V-2003CDADABAA
3-way compact manifold valve, direct mount, machined	V-3151CHHHIBAA
5-way compact manifold valve, direct mount, machined	V-5050CDAHIBAA



Measuring Range Limits for PAD-D, -F, -G and -H

Danga anda	Calibrated anon	Lo	wer range limit (LF	Llaner renge limit (LIDL)	
Range code	Calibrated span	PAD-D, -F	PAD-G	PAD-H	Upper range limit (URL)
2	0.7515 mbar	- 15 mbar	- 15 mbar	-	15 mbar
3	1.575 mbar	-75 mbar	-75 mbar	-	75 mbar
4	3.73373 mbar	-373 mbar	-373 mbar	-373 mbar	373 mbar
5	18.65 mbar1.865 bar	-1.865 bar	-1 bar	-1.865 bar	1.865 bar
6	69 mbar6.9 bar	-6.9 bar	-1 bar	-6.9 bar	6.9 bar
7	206.8 mbar20.68 bar	-20.68 bar	-1 bar	-20.68 bar	20.68 bar
8	689.5 mbar68.95 bar	-68.95 bar	-1 bar	-	68.95 bar
9	9 2.068206.80 bar		-1 bar	-	206.80 bar
0	4.137413.70 bar	-	-1 bar	-	413.70 bar

 $^{^{\}star}$ Special Measuring span with adequate lower and upper range limits on request

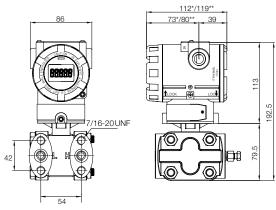
Unit Conversion

Range code	bar	kg/cm²	KPa	psi	in H ₂ O at 4°C	mm H ₂ O at 4°C	in Hg at 0°C
2	0.015	0.015	1.5	0.217	6	152	0.422
3	0.075	0.076	7.5	1.087	30	765	2.215
4	0.373	0.38	37.3	5.410	149	3804	11.014
5	1.865	1.902	186.5	27.049	749	19018	55.072
6	6.900	7.036	690	100.073	2773	70361	203.750
7	20.681	21.088	2068	299.930	8310	210878	610.660
8	68.950	70.309	6895	1000.009	27708	703097	2036.025
9	206.800	210.876	20680	2999.303	83105	2108781	6106.597
0	413.700	421.856	41370	6000.211	166085	4218566	12216.550



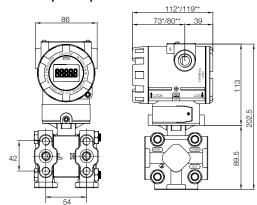


Dimensions [mm] **PAD** standard¹⁾



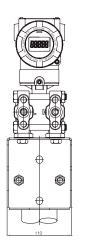
- * Ex d and standard
- ** For Ex i

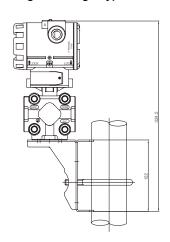
PAD multi planar process connection1)



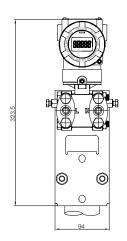
- * Ex d and standard
- ** For Ex i

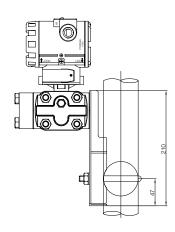
PAD with multi planar flange and angle type bracket¹⁾



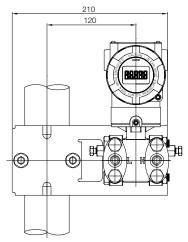


PAD standard with flat type bracket (vertical mounted)¹⁾

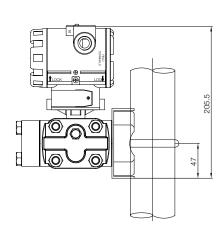




PAD standard with flat type bracket (horizontal mounted)¹⁾

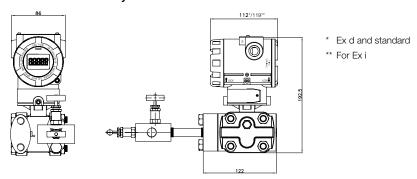








PAD-G/A mounted with 2-way manifold valve1)



 $^{^{\}mbox{\tiny 1)}}$ For PAD-G/A, the low pressure port 'L' is always closed

Manifold valves (remote mount)

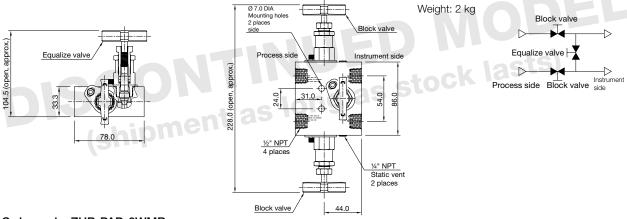
Technical Details

Material: 316SS body with PTFE packing

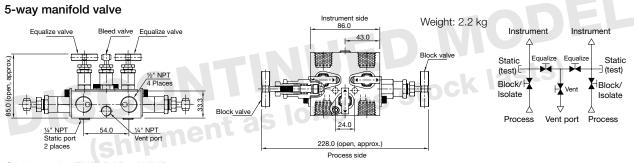
Connection and size: ½" NPT (F)

Pressure rating: 6000 psig at 38 °C (≈410 bar) Temperature range: -54 °C ... +232 °C

3-way manifold valve



Order code: ZUB-PAD-3WMR



Order code: ZUB-PAD-5WMR





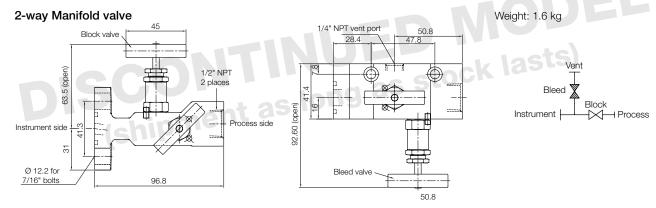
Manifold valves (Direct mount)

Technical Details

Material: 316SS body with PTFE packing Connection and size: 1/2" NPT (F) to flange

Pressure rating: 3000 psig at 232 °C (≈210 bar)

Temperature range: -54 °C ... +232 °C



Order code: ZUB-PAD-2WMD



Manifold valves (Direct mount, machined)

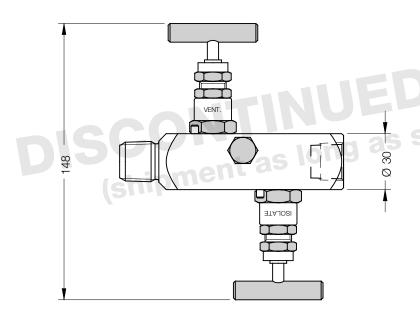
Technical Details

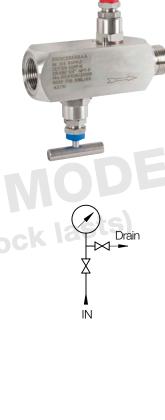
Material: AISI 316L Pressure rating: 6000 psi

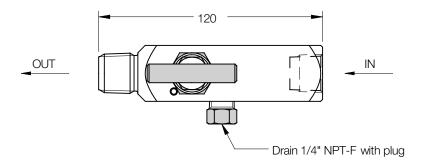
Temperature range: -73 °C ... +210 °C (PTFE packing), standard -54 °C ... +510 °C (GRAPHOIL packing), on request

Weight: 0.88 kg 2-way Manifold valve

(inlet: ½" NPT female/outlet: ½" NPT male)







Included accessories

Plug



Order Code: V-2003CDADABAA (PTFE packing)



Manifold valves (Direct mount, machined)

Technical Details

Material: AISI 316L Pressure rating: 6000 psi

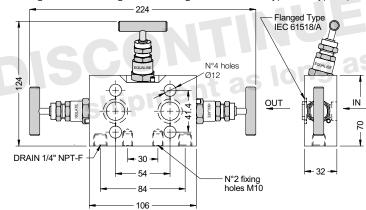
Temperature range: -73 $^{\circ}$ C ... +210 $^{\circ}$ C (PTFE packing), standard

-54°C...+510°C (GRAPHOIL packing), on request

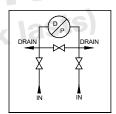
Weight: 2.17 kg

3-way Manifold valve

(inlet: flanged/outlet: flanged according to IEC 61518 Type B / Type A)





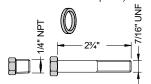


Included accessories:

4 carbon steel screws (stainless steel on request)

2 plugs

2 PTFE gaskets





Order Code: V-3151CHHHIBAA (PTFE packing)

Possible ways of mounting 3-way manifold valve with PAD

Description	Process connection	Illustration
Valve mounted upside down on front side of PAD	Flanged according to IEC 61518 type A	
Valve mounted upside down on front side of PAD including oval flange adapter model ZUB-PAD-OVF	1/2" NPT female	
Valve mounted on front side of PAD, head of PAD rotated by 90° clockwise	Flanged according to IEC 61518 type A	
Valve mounted on front side of PAD including oval flange adapter model ZUB-PAD-OVF, head of PAD rotated by 90° clockwise	½" NPT female	



Manifold valves (Direct mount, machined)

Technical Details

Material: AISI 316L Pressure rating: 6000 psi

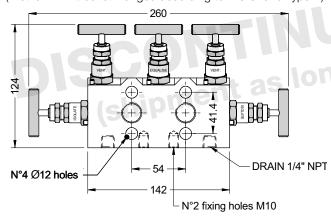
Temperature range: -73 °C...+210 °C (PTFE packing), standard

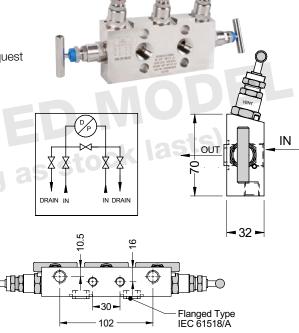
-54°C...+510°C (GRAPHOIL packing), on request

Weight: 2.80 kg

5-way Manifold valve

(inlet: ½" NPT/outlet: flanged according to IEC 61518 Type A)



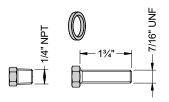


Included accessories:

4 carbon steel screws (stainless steel on request)

2 plugs

2 PTFE gaskets





Order Code: V-5050CDAHIBAA (PTFE packing)

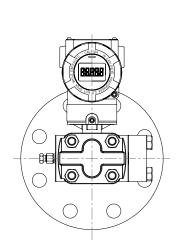
Possible ways of mounting 5-way manifold valve with PAD

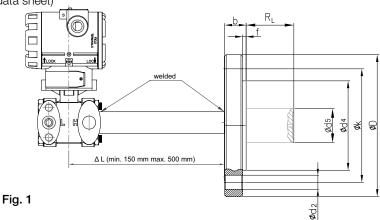
Description	Process connection	Illustration
Valve mounted upside down on front side of PAD	½" NPT female	
Valve mounted on front side of PAD after rotating the head of PAD by 90° clockwise	½" NPT female	



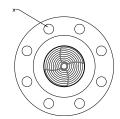
Example of PAD direct assembed with (extended) diaphragm seal (not available as ATEX-Version)

(for dimensional details, see DRM data sheet)





Dimensions [mm]: Examples for DN50/DN80/DN100/2" ANSI/3" ANSI/4" ANSI

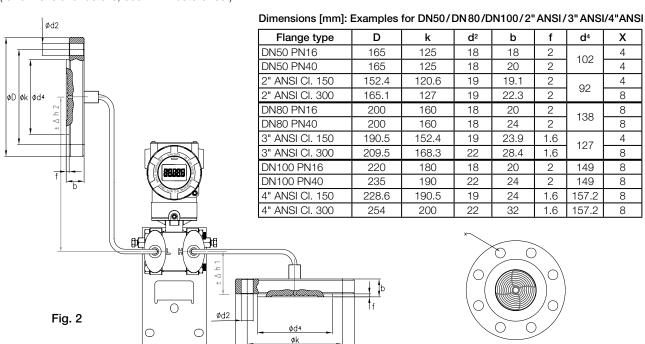


Flange type	D	k	d ²	b	f	d ⁴	Х	d⁵	R_L
DN50 PN16	165	125	18	18	2	102	4	48	
DN50 PN40	165	125	18	20	2	102	4	48	
2" ANSI CI. 150	152.4	120.6	19	19.1	2	92	4	48	
2" ANSI CI. 300	165.1	127	19	22.3	2	92	8	48	50 mm (2")/
DN80 PN16	200	160	18	20	2	138	8	76	100 mm (4")/
DN80 PN40	200	160	18	24	2	130	8	76	150 mm (6")/
3" ANSI CI. 150	190.5	152.4	19	23.9	1.6	127	4	76	200 mm (8")/
3" ANSI CI. 300	209.5	168.3	22	28.4	1.6	127	8	76	(customer
DN100 PN16	220	180	18	20	2	149	8	89	specified)
DN100 PN40	235	190	22	24	2	149	8	89	
4" ANSI CI. 150	228.6	190.5	19	24	1.6	157.2	8	89	
4" ANSI CI. 300	254	200	22	32	1.6	157.2	8	89	

Example of PAD assembed with remote diaphragm seals and capillaries

0

(for dimensional details, see DRM data sheet)

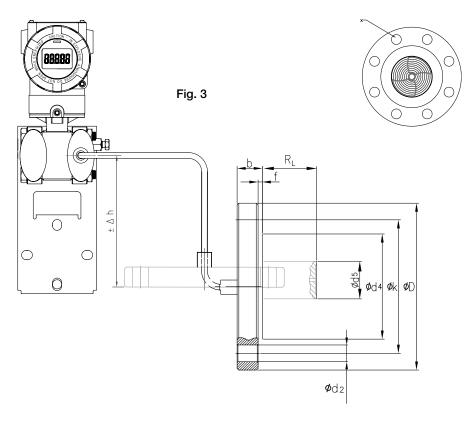


φD



Example of PAD-G remote assembed with (extended) diaphragm seal and capillary

(for dimensional details, see DRM data sheet)



Dimensions [mm]: Examples for DN50/DN80/DN100/2"ANSI/3"ANSI/4"ANSI

Flange type	D	k	d ²	b	f	d ⁴	Х	d ⁵	R _L
DN50 PN16	165	125	18	18	2	400	4	48	_
DN50 PN40	165	125	18	20	2	102	4	48	
2" ANSI CI. 150	152.4	120.6	19	19.1	2	00	4	48	
2" ANSI CI. 300	165.1	127	19	22.3	2	92	8	48	
DN80 PN16	200	160	18	20	2	100	8	76	50mm (2")/ 100mm (4")/
DN80 PN40	200	160	18	24	2	138	8	76	150mm (6")/
3" ANSI Cl. 150	190.5	152.4	19	23.9	1.6	107	4	76	200 mm (8")/
3" ANSI CI. 300	209.5	168.3	22	28.4	1.6	127	8	76	(customer specified)
DN100 PN16	220	180	18	20	2	149	8	89	
DN100 PN40	235	190	22	24	2	149	8	89	
4" ANSI CI. 150	228.6	190.5	19	24	1.6	157.2	8	89	
4" ANSI CI. 300	254	200	22	32	1.6	157.2	8	89	



Diaphragm Seal Models (Remote assembly)*

(Standard device without additional options (e.g. coatings, special materials etc.).

For dimensions/technical data, see DRM data sheet. Accuracy: 0.075% of calibrated span + influence of seal).

Over and under ranges of the min./max. span might be possible, but must be verified by Kobold for each application.

The indicated min./max. spans do not consider any coating of diaphragm seals. For additional information contact Kobold.

Model DRM	Size Code	Size	Note	Ø Diaphragm	Max. Medium Temperature	Min. Span [bar]	Max. Span [bar]
DRM-601	R15	G ½		Ø 18		06	1000
DRM-601	R20	G ¾		Ø 23.8		02.5	1000
	R25	G 1		Ø 29.5		01.6	600
i.	R32	G 1 1/4		Ø 38		01	600
	R40	G 1 ½		Ø 40		01	600
	N15	½" NPT	fixed male thread with capillary	Ø 18	+200°C	06	1000
	N20	34" NPT		Ø 18		06	1000
	N25	1" NPT		Ø 23.8		02.5	600
	N32	11/4" NPT		Ø 34.5		01.6	600
	M20	M20 x 1.5		Ø 18		06	600
	M48	M 48 x 3		Ø 40		01	600
DRM-603	R20	DN 20		Ø 18		06	40
DIN 11851	R25	DN 25		Ø 23.8		02.5	40
	R32	DN 32		Ø 29.5		01.6	40
	R40	DN 40	l	Ø 38	+200°C	01	40
	R50	DN 50	dairy connection, capillary	Ø 45.5		00.6	25
	R65	DN 65		Ø 64		00.4	25
	R80	DN 80		Ø 64		00.4	25
	R1H	DN 100		Ø 64		00.4	25
				1		1	
DRM-605	R25	1"	IDF socket with union nut,	Ø 29.5	+200°C	01.6	40
	R40	1½"	capillary	Ø 42		01	40
	R50	2"		Ø 56		00.6	40
DRM-606							
	R20	G¾	Capsule seal with rotable	short capsule	+350°C	010	600
	R28	M28 x 1,5	male, capillary	onort dapadio	1000 0	010	600
DRM-608/1	R20	G¾	Capsule seal with union nut, capillary	long capsule	+350°C	01,6	600
	R25	G1	Capsule seal with union nut, capillary	long capsule	+300 G	01.6	600
DRM-611 SMS	R40	1 ½"	SMS socket with union nut,	Ø 34.5	.00000	01.6	40
	R50	2"	capillary	Ø 45.5	+200°C	00.6	40



Diaphragm Seal Models (Remote assembly) ...suite*

(Standard device without additional options (e.g. coatings, special materials etc.).

For dimensions/technical data, see DRM data sheet. Accuracy: 0.075% of calibrated span + influence of diaphragm seal).

Model DRM	Size Code	Size	Note Note	Ø Diaphragm	Max. Medium Temperature	Min. Span [bar]	Max. Span [bar]
DRM-613 Clamp	R25	1"		Ø 18		06	16
- T. O. T. T.	F40	1 ½"		Ø 35.5		01.6	16
	F50	2"	Tri-Clamp®, capillary	Ø 45.5	+200°C	00.6	16
Cel Tipo	R65	2½"		Ø 52		00.6	16
	R80	3"		Ø 64		00.4	10
DRM-615							
APV-RJT	R20	1"		Ø 29.5		02.5	100
	R40	1½"	Union-nut, capillary	Ø 42.5	+200°C	01	100
	R50	2"		Ø 56		00.6	100
DRM-617							
	R45	M45 x 2	Union-nut, capillary	Ø 23.8	+120°C	02.5	1600
DRM-620						· · · · · · · · · · · · · · · · · · ·	
DRW-020	R20	G¾	Union-nut, capillary	Ø 23.8	+350°C	02.5	600
DRM-620/1	R20	G3⁄4	Union-nut, capillary	Ø 23.8	+350°C	02.5	600
DRM-622/1	F48	Ø 48 mm		Ø 48		00.6	40
							40
	F48 1	Ø 48 mm	Flange, capillary	Ø 48	+200°C	00.6	40
	F48 2	Ø 48 mm		Ø 48		00.6	40
DRM-624/1							
	F1H	Ø 100 mm	Flange, capillary	Ø 63.5	+250°C	00.4	40
DRM-625/1	R15	G½				00.4	40
	N15	½" NPT	Fix male, capillary	Ø 63.5	+250°C	00.4	40
	l15	G½ male	th PAD-G/A. For PAD-D only flange a				40



Diaphragm Seal Models (Direct or Remote assembly) ...suite*

(Standard device without additional options (e.g. coatings, special materials etc.).

For dimensions/technical data, see DRM data sheet. Accuracy: 0.075% of calibrated span + influence of diaphragm seal).

Model DRM	Size Code	Size	Note	Ø Diaphragm	Max. Medium Temperature	Min. Span [bar]	Max. Span [bar]
DRM-627	R08A025	G1/4 male	Fix male, capillary	Ø 56		00.6	25
PN25	R08I025	G1/4 female	Fix female, capillary	Ø 56		00.6	25
	R15A025	G½ male	Fix male, capillary	Ø 56	+250°C	00.6	25
	R15I025	G½ female	Fix female, capillary	Ø 56		00.6	25
₩	N15A025	½" NPT male	Fix male, capillary	Ø 56	1	00.6	25
DRM-627	R08A100	G¼ male	Fix male, capillary	Ø 56		00.6	100
PN 100	R08I100	G¼ female	Fix female, capillary	Ø 56		00.6	100
	R15A100	G½ male	Fix male, capillary	Ø 56	+250°C	00.6	100
	R15l100	G½ female	Fix female, capillary	Ø 56		00.6	100
	N15A100	½" NPT male	Fix male, capillary	Ø 56		00.6	100
DRM-627	R08A250	G¼ male	Fix male, capillary	Ø 56		00.6	250
PN 250	R08I250	G¼ female	Fix female, capillary	Ø 56		00.6	250
	R15A250	G½ male	Fix male, capillary	Ø 56	+250°C	00.6	250
	R15I250	G½ female	Fix female, capillary	Ø 56		00.6	250
<u></u>	N15A250	½" NPT male	Fix male, capillary	Ø 56		00.6	250
DRM-629	F25P06	DN25		Ø 24		02,5	6
PN 06	F32P06	DN32	-	Ø 30	-	02,5	6
11100	F40P06	DN 40	-	Ø 38		02,3	6
ar\$T1	F50P06	DN 50	Flange to EN1092-1,	Ø 48	+250°C	00,6	6
	F65P06	DN 65	capillary	Ø 64	+250 C	00,4	6
	F80P06	DN 80	-	Ø 64	-	00,4	6
	F1HP06	DN 100	-	Ø 64	1	00,4	6
DRM-629	F25P16	DN 25		Ø 24		00,4	16
PN 16	F32P16	DN32	-	Ø 30		02,5	16
FINIO	F40P16	DN 40	-	Ø 38	-		16
	F50P16	DN 50	Flange to EN1092-1,	Ø 48	+250°C	01	16
	F65P16	DN 65	capillary	Ø 64	1 +200 0	00,6	16
	F80P16	DN80	-	Ø 64		00,4	16
	F1HP16	DN 100	-	Ø 64	-	00,4	16
DRM-629	F25P40	DN 25		Ø 24		02,5	40
PN 40	F32P40	DN32	1	Ø 30		02,5	40
1110	F40P40	DN 40	-	Ø 38	+250°C	01	40
	F50P40	DN50	Flange to EN1092-1,	Ø 48		00,6	40
	F65P40	DN 65	capillary	Ø 64		00,4	40
	F80P40	DN 80	-	Ø 64		00,4	40
	F1HP40	DN 100	1	Ø 64	1	00,4	40
	1	1511100		1001		100, 1	1.0
DRM-630/1	R08	G ¼ female		Ø 64		00,4	10
PVC	R15	G ½ female	Fix female, capillary	Ø 64	+40°C	00,4	10
	N15	½" NPT female		Ø 64		00,4	10
DRM-631/1	R08	G ¼ female		Ø 64		00,4	10
PP	R15	G ½ female	Fix female, capillary	Ø 64	+40°C	00,4	10
	N15	½" NPT female		Ø 64		00,4	10
DRM-632/1	R08	G 1/4 female		Ø 64		00,4	16
PVDF			Fix fomale capillant		15000	· · · · ·	
	R15	G ½ female	Fix female, capillary	Ø 64	+50°C	00,4	16
i ļi	N15	½" NPT female		Ø 64		00,4	16

* Note: Threaded diaphragm seal only available with PAD-G/A. For PAD-D only flange and clamp connections are possible



Diaphragm Seal Models (Direct or Remote assembly) ...suite*

(Standard device without additional options (e.g. coatings, special materials etc.).

For dimensions/technical data, see DRM data sheet. Accuracy: 0.075% of calibrated span + influence of diaphragm seal).

Model DRM	Size Code	Size	Note	Ø Diaphragm	Max. Medium Temperature	Min. Span [bar]	Max. Span [bar]
DRM-633/1	F50	DN50	Flore to DINIOSO7 Forms O	Ø 64		00.4	40
	F1H	DN 100	Flange to DIN2527 Form C, capillary	Ø 64	+250°C	00.4	40
DDM 005	L.055450	1"	T	I a a a	1	I. 0.5	1.0
DRM-635	A25P150	1 -	4	Ø 30	1	02,5	10
150 lbs	A32P150	11/4"	4	Ø 38	1	01	10
	A40P150	1 ½"	4	Ø 38	1	01	10
l a t n	A50P150	2"	Flange to ASME B16.5,	Ø 48	+250°C	00,6	10
	A65P150	2½"	capillary	Ø 48	1	00,6	10
·	A80P150	3"	4	Ø 64	1	00,4	10
	A90P150	3½"	4	Ø 64	1	00,4	10
	A1HP150	4"		Ø 64		00,4	10
DRM-635	A25P300	1"	_	Ø 30	1	02.5	20
300 lbs	A32P300	11/4"	_	Ø 38	_	01	20
	A40P300	1 ½"	_	Ø 38]	01	20
	A50P300	2"	Flange to ASME B16.5,	Ø 48	+250°C	00.6	20
	A65P300	21/2"	capillary	Ø 48	1200 0	00.6	20
	A80P300	3"	_	Ø 64	_	00.4	20
	A90P300	31/2"	╛	Ø 64		00.4	20
	A1HP300	4"		Ø 64		00.4	20
DRM-635	A25P600	1"		Ø 30	+250°C	02.5	40
600 lbs	A32P600	11/4"		Ø 38		01	40
l s t n	A40P600	1 ½"		Ø 38		01	40
	A50P600	2"		Ø 48		00.6	40
' ' '	A65P600	2½"	capillary	Ø 48	+250°C	00.6	40
	A80P600	3"	7	Ø 64		00.4	40
	A90P600	3½"	7	Ø 64		00.4	40
	A1HP600	4"	7	Ø 64	1	00.4	40
DRM-635	A25P1K5	1"		Ø 30	+250°C	02.5	100
1500 lbs	A32P1K5	11/4"	7	Ø 38		01	100
	A40P1K5	1 ½"	7	Ø 38		01	100
l estr	A50P1K5	2"	Flange to ASME B16.5,	Ø 48		00.6	100
	A65P1K5	21/2"	capillary	Ø 48		00.6	100
	A80P1K5	3"		Ø 64		00.4	100
	A90P1K5	3½"	7	Ø 64		00.4	100
	A1HP1K5	4"		Ø 64		00.4	100
DRM-638	F25P06	DN25	T	Ø 24	I	02.5	6
PN 06			-	Ø 30	1	<u> </u>	6
FINOO	F32P06	DN32	-		-	02.5	ļ <u> </u>
l str	F40P06	DN40	Flange to EN1092-1,	Ø 38	05000	01	6
	F50P06	DN50	capillary	Ø 48	+250°C	00.6	6
	F65P06	DN65	4	Ø 64	1	00.4	6
	F80P06	DN80	-	Ø 64	-	00.4	6
DD14.655	F1HP06	DN100		Ø 64		00.4	6
DRM-638	F25P16	DN25	4	Ø 24	1	02.5	16
PN 16	F32P16	DN32	4	Ø 38	1	02.5	16
l str	F40P16	DN40	Flange to EN1092-1,	Ø 38]	01	16
	F50P16	DN50	capillary	Ø 48	+250°C	00.6	16
	F65P16	DN65	_ Capillary	Ø 48]	00.4	16
	F80P16	DN80		Ø 64		00.4	16
	F1HP16	DN100		Ø 64	1	00.4	16

Note: Threaded diaphragm seal only available with PAD-G/A. For PAD-D only flange and clamp connections are possible



Diaphragm Seal Models (Direct or Remote assembly) ...suite*

(Standard device without additional options (e.g. coatings, special materials etc.). For dimensions/technical data, see DRM data sheet. Accuracy: 0.075% of calibrated span + influence of diaphragm seal).

Model DRM	Size Code	Size	Note	Ø Diaphragm	Max. Medium Temperature	Min. Span [bar]	Max. Span [bar]
DRM-638	F25P40	DN 25	1	Ø 30	I	02.5	40
PN 40	F32P40	DN32	_	Ø 38	-	02.5	40
F1N40	F40P40	DN 40		Ø 38	-	02.5	40
l atı	F50P40	DN 50	Flange to EN1092-1,	Ø 48	+250°C	00.6	40
	F65P40	DN 65	capillary	Ø 48	+250 0	00.4	40
	F80P40	DN80	-	Ø 64	-	00.4	40
	F1HP40	DN 100	-	Ø 64	-	00.4	40
	FINP40	ואוטן		10 64		100.4	40
DRM-640	A25P150	1"		Ø 30		035 psi	150 psi
150 lbs	A32P150	11/4"	-	Ø 38	-	015 psi	150 psi
	A40P150	1 ½"	1	Ø 38	1	015 psi	150 psi
	A50P150	2"	Flange to ASME B16.5,	Ø 48	1	010 psi	150 psi
	A63P150	21/2"	capillary	Ø 48	+250°C	010 psi	150 psi
	A75P150	3"	† ' ′	Ø 64		05 psi	150 psi
	A85P150	3½"	1	Ø 64		05 psi	150 psi
	A1HP150	4"	1	Ø 64		05 psi	150 psi
DRM-640	A25P300	1"		Ø 30		035 psi	300 psi
300 lbs	A32P300	11/4"	1	Ø 38		015 psi	300 psi
	A40P300	1 ½"	1	Ø 38		015 psi	300 psi
44	A50P300	2"	Flange to ASME B16.5,	Ø 48	+250°C	010 psi	300 psi
	A63P300	21/2"	capillary	Ø 48		010 psi	300 psi
	A75P300	3"	1	Ø 64		05 psi	300 psi
	A85P300	31/2"	1	Ø 64		05 psi	300 psi
	A1HP300	4"	1	Ø 64		05 psi	300 psi
DRM-640	A25P600	1"		Ø 30		035 psi	600 psi
600 lbs	A32P600	11/4"	1	Ø 38	1	015 psi	600 psi
	A40P600	1 ½"	1	Ø 38	1	015 psi	600 psi
	A50P600	2"	Flange to ASME B16.5,	Ø 48	05000	010 psi	600 psi
	A63P600	21/2"	capillary	Ø 48	+250°C	010 psi	600 psi
	A75P600	3"]	Ø 64	1	05 psi	600 psi
	A85P600	31/2"		Ø 64		05 psi	600 psi
	A1HP600	4"]	Ø 64	1	05 psi	600 psi
DRM-640	A25P1K5	1"		Ø 30		035 psi	1500 psi
1500 lbs	A32P1K5	11/4"	1	Ø 38	1	015 psi	1500 psi
	A40P1K5	1 ½"	1	Ø 38	1	015 psi	1500 psi
g t n	A50P1K5	2"	Flange to ASME B16.5,	Ø 48	+250°C	010 psi	1500 psi
	A63P1K5	21/2"	- capillary	Ø 48	1	010 psi	1500 psi
	A75P1K5	3"	1	Ø 64	1	05 psi	1500 psi
	A1HP1K5	4"	1	Ø 64	1	05 psi	1500 psi

^{*} Note: Threaded diaphragm seal only available with PAD-G/A. For PAD-D only flange and clamp connections are possible



Diaphragm Seal Models (Direct or Remote assembly) ...suite*

(Standard device without additional options (e.g. coatings, special materials etc.).

For dimensions/technical data, see DRM data sheet. Accuracy: 0.075% of calibrated span + influence of diaphragm seal).

Model DRM	Size Code	Size	Note	Ø Diaphragm	Max. Medium Temperature	Min. Span [bar]	Max. Span [bar]
DRM 501	lnus.	DNAS	<u> </u>	I.e.	<u> </u>	0.5	140
ISO Sterile	D15	DN 15		Inline		02.5	40
130 Sterile	D20	DN20		Inline		02.5	40
_	D25	DN 25	Inline, capillary	Inline	+80°C	01	40
	D32	DN32	ii iii ie, capiilai y	Inline		01	40
	D40	DN 40		Inline		00.6	40
	D50	DN50		Inline		00.6	40
		1			1		,
DRM 503	D15	DN15		Inline	1	01.6	40
Clamp	D20	DN20		Inline		01.6	40
ISO 2852	D25	DN25	Inline, capillary	Inline	+80°C	00.6	40
	D32	DN32	II III I e , Capillai y	Inline	1 +00 0	00.6	40
	D40	DN 40		Inline		00.4	40
	D50	DN 50		Inline		00.4	40

* Note: Threaded diaphragm seal only available with PAD-G/A. For PAD-D only flange and clamp connections are possible



Application Index

Please fill out the following Application Data Sheet while inquiring/ordering model PAD assembled with diaphragm seal model DRM

Order/ Inquiry Ref./ Item No.

Pressure Transmitter (Model, Calibration range)	
Diaphragm Seal (Model, Size Code)	
Diaphragm material of DRM (wetted part)	
Process connection material of DRM (wetted part)	

Medium:	
Operating density	g/cm²
Operating viscosity	cSt

Temperature:	nominal	minimal	maximal]	
Medium temperature:				°C/°F	
Ambient temperature:				°C/°F	
Rinsing temperature diaphragm seal		°C/°F			
Rinsing temperature capillary	Rinsing temperature capillary				

Pressure specification:		Value		
1.1) Operating pressure static or	1.2		bar/psi	_
1.2) Operating pressure dynamic min + max or	1.3			bar/psi
1.3) Operating pressure as frequency in Hz			Hz	_
2.) max. negative pressure				
3.) max. over pressure				
4.1) Display damping: without / light / middle / strong or	4.2			
4.2) Pressure decrease with time + range			_	

1	Arrangement with rectangular C	Connection Rod (Fig. 1):	

1.) Connecting Rod L	enath ($\Delta L = min$.	150 mm/max, 500 mm) a	at HP port 'H'	lmm

Arrangement with capillary:		
1.) Diaphragm seal needed on both ports		
	Yes	
	No	
	(diaphragm seal connected to high pressure port 'H')	
2.) If answer to 1) is YES,		
same model diaphragm seal on both ports	Yes	
	No	
3.) If answer to 2) is NO,		
specify DRM models at each port	DRM model at high pressure port 'H'	
	DRM model at low pressure port 'L'	

...continued...



Application Index (suite) Order/ Inquiry Ref./ Item No.

Arrangement with capillary (suite):				
	Diaphragm facing DOW	seal at port 'H', sealing surface		
		seal at port 'H', sealing surface		
		seal at port 'H', sealing surface		
		seal at port 'H', sealing surface		
4.) Orientation of diaphragm seals		seal at port 'H', special orientation	,	
(Tick mark the appropriate box, see Fig. 2)		seal at port 'L', sealing surface		
		seal at port 'L', sealing surface		
	Diaphragm facing LEFT	seal at port 'L', sealing surface		
	Diaphragm facing UP	seal at port 'L', sealing surface		
	Diaphragm seal at port 'L', special orientation, provide sketch			
[o :::				
Capillary: length in 'mm' at port 'H' (if other units, please	a specify)			mn
length in 'mm' at port 'L' (if other units, please				mn
protection hose required (yes/no)	эреспу)			
proteotion riedanea (yes/rie)				
Height adjustment:]		
1.) Factory calibration for height adjustment re	auired	No		
1.) Factory calibration for neight adjustment re	quirea	Yes, choose from the following		
		option(s) 25		
2.) PAD higher than DRM at port 'H' (Fig. 2 or				mn
3.) PAD lower than DRM at port 'H' (Fig. 2 or				mn
Following options "4" and "5" not valid wh		\D-G		
4.) PAD higher than DRM at port 'L' (Fig. 2), s				mn
5.) PAD lower than DRM at port 'L' (Fig. 2), sp	ecify -∆h(2)			mn
Options: Extended diaphragm seal at both potick only if option needed)	orts (see Fig. '1	or Fig. '3' for dimension R _L ,		
	No (extende	d diaphragm seal only at port 'H')		
If No. le		ended diaphragm seal at port 'H'		
		Yes		
If Yes, le	ngth 'R _i ' of ext	ended diaphragm seal at port 'H'		mn
		tended diaphragm seal at port 'L'		mn
				_
Filling liquid (Tick mark the desired box)				
		ration temperature (-10+80°C)		
		ation temperature (-10+120°C)		
	•	ation temperature (-40+200°C)		
Silico	ne oil for Opera	ation temperature (-20+350°C)		
		ation temperature (-20 ±400°C)		